

Date: Thursday, 21/08/2008 5:12:57 PM  
 User: Julie Lecocq

## Process Sheet

|                                    |  |                           |                 |
|------------------------------------|--|---------------------------|-----------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services  | <b>Drawing Name</b> :     | SIDE PLATE      |
| <b>Job Number</b> :                | 41560  |                           |                 |
| <b>Estimate Number</b> :           | 12063  |                           |                 |
| <b>P.O. Number</b> :               |  | <b>Part Number</b> :      | PB6743001149    |
| <b>This Issue</b> :                | 21/08/2008   | <b>Drawing Number</b> :   | B6743001 PAGE24 |
| <b>Prsht Rev.</b> :                | NC   | <b>Project Number</b> :   | N/A             |
| <b>First Issue</b> :               | / /  | <b>Drawing Revision</b> : | B1              |
| <b>Previous Run</b> :              | 41231  | <b>Material</b> :         |                 |
| <b>Written By</b> :                |  | <b>Due Date</b> :         | 18/09/2008      |
| <b>Checked &amp; Approved By</b> : | <u>JD 08.8.22</u>  | <b>Qty:</b>               | 40              |
| <b>Comment</b> :                   | Est. A05.08.26 New issue KJ/JLM<br>Est Rev:B 08-06-19 now on water DD verified by:EC |                           |                 |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |             |                    |
|-----|-------------|--------------------|
| 1.0 | M6061T6S090 | 6061-T6 .090 Sheet |
|-----|-------------|--------------------|



Comment: Qty.: 0.4010 sf(s)/Unit Total: 16.0398 sf(s)

6061-T6 .090 Sheet 19295 X 4 = 1.6

109184 X 36 = 14.436

M6061T6S.090)

Batch: 108595 X 14 = 5.6

138-9-9

|     |           |                |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

138-9-9

2-Deburr if necessary

138-9-9

(54)

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

138-9-9

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

06/08/09 (54) counter

|     |             |                               |
|-----|-------------|-------------------------------|
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

06/08/09 \* Sink 27 on one side (LH)



1- COUNTER SINK AS PER DWG

\* Sink 27 on Diff side (RH)

RH LH

06/08/09 27 27

(54)

| W/O:  |          | WORK ORDER CHANGES   |   |        |     |                                     |   |
|-------|----------|--|---|--------|-----|-------------------------------------|---|
| DATE  | STEP     | PROCEDURE CHANGE   | By  | Date   | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector  |
| 8/9/9 | #<br>S.O | ADD note to step # S.O to counter sink 1/2 the<br>total amount of parts for Left hand and Right hand<br>Pegment change |  | 8/9/09 |     |                                     |  |
|       |          |  |   |        |     |                                     |   |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:12:57 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIDE PLATE

Job Number: 41560

Part Number: PB6743001149

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*counted*  
*S 02/09/23* *(x54)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 510*

*JS 08/09/23 x54*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/09/24*

Job Completion



*MF 08-09-23*

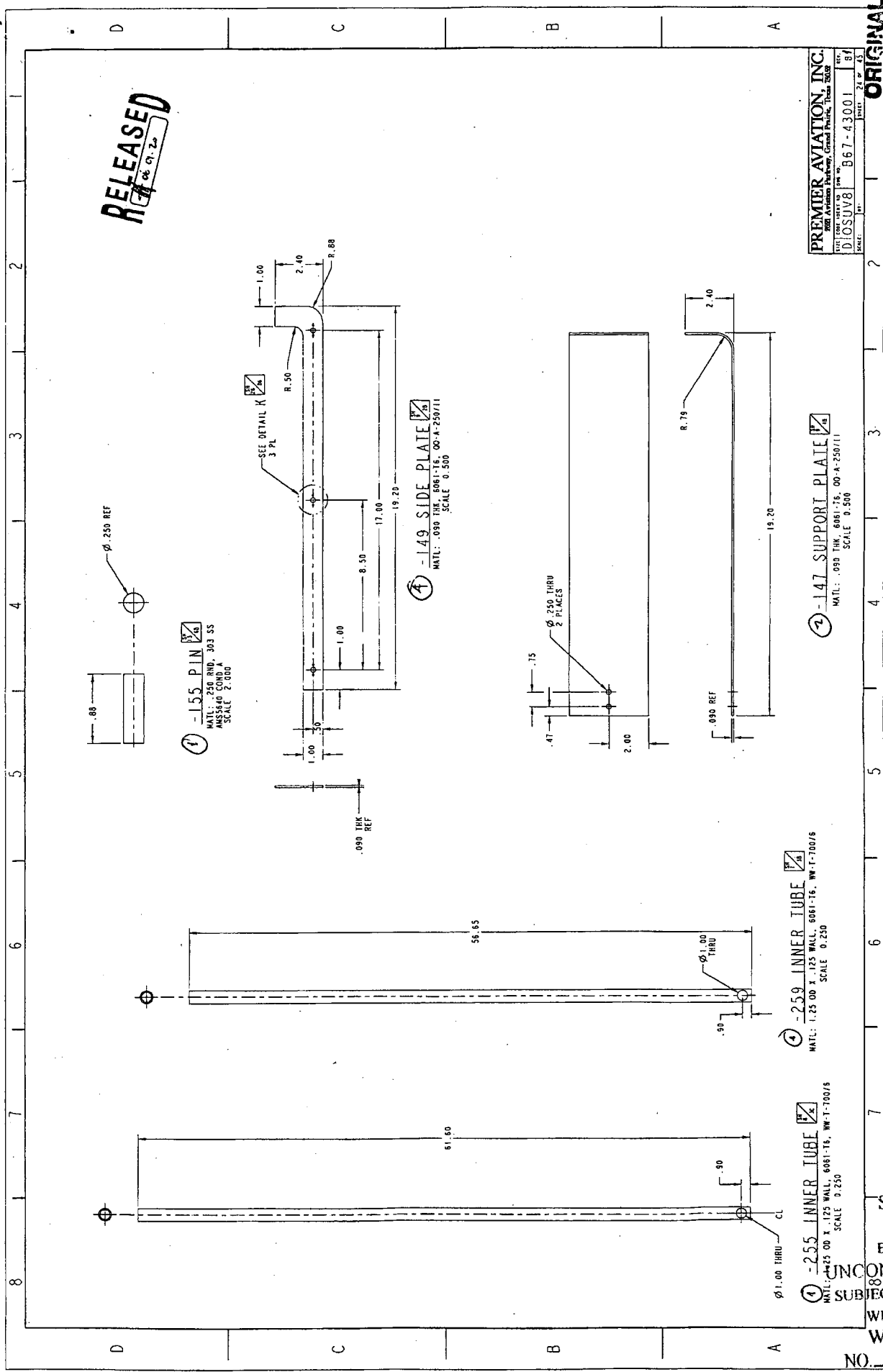
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



|           |      |       |    |     |    |      |
|-----------|------|-------|----|-----|----|------|
| SIZE      | CODE | IDENT | NO | ONE | NO | REF. |
| D         | O    | S     | U  | V   | 8  | 81   |
| B67-43001 |      |       |    |     |    |      |

**ORIGINAL**

SHOP COPY  
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JECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
415600



[illegible]

② -159 SUPPORT PLATE  
MATERIAL: 090 THK, 6061-T6, 00-A-250/11  
SCALE 0.500  
PART IS SYMBIOTICAL ARMY CENTER (LIVE)

② -73 20 DEGREE COVER PLATE  
MATERIAL: .032 THK. 6061-T6, QQ-A-250/11  
SCALE 0.500

Technical drawing of a rectangular plate with the following dimensions and annotations:

- Overall width: 21.15 REF
- Overall height: 4.25
- Left side features a vertical slot with a width of 1.35 REF and a depth of 2 PL.
- Right side features a vertical slot with a width of 2.11 and a depth of 2.00.
- Bottom edge features a horizontal slot with a width of 19.00 and a depth of 2.22.
- Annotations include:
  - "LOCATE HOLE AT INSTALLATION SHOWN HERE FOR REF" pointing to a small circle on the left side.
  - "R.12 2 PL" pointing to the left side slot.
  - "R.20" pointing to the bottom slot.
  - "R.22" pointing to the right side slot.

RELEASED  
# 2011-20

|                        |          |  |          |
|------------------------|----------|--|----------|
| PREMIER AVIATION, INC. |          | 3020 AVIATION PARKWAY, GRAND PRairie, ILLINOIS 60032 |          |
| DATE                   | 08/08/88 | COPIES   | 10       |
| TIME                   | 14:30    | BY   | 08/08/88 |
| SCALE                  | 1:1      | BY   | 08/08/88 |

**ORIGINAL**